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Erratum

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We have found a technical error in Appendix A of [1] which induced errors in Appendix B and in the figures. However, the text of the paper, including all conclusions drawn, is completly unaffected by the changes. In [1], equations (A.1a), (A.1b), and (A.1c) should read

$$\lambda \frac{\partial \tau_{rr}}{\partial t} + \max\left(0, 1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|}\right) \tau_{rr} = 0, \qquad (A.1a)$$

$$\lambda \left(\frac{\partial \tau_{r\theta}}{\partial t} - 2\dot{\epsilon}_{r\theta}\tau_{rr} \right) + \max\left(0, 1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|} \right) \tau_{r\theta} = 2\eta \dot{\epsilon}_{r\theta},$$
(A.1b)

$$\lambda \left(\frac{\partial \tau_{\theta\theta}}{\partial t} - 4\dot{\epsilon}_{r\theta}\tau_{r\theta} \right) + \max\left(0, 1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|} \right) \tau_{\theta\theta} = 0, \quad (A.1c)$$

with $\dot{\epsilon}_{r\theta} = 1/2 \left(\frac{\partial v}{\partial r} - \frac{v}{r}\right)$. Consequently, Appendix B is modified but its conclusion remains the same: if the strain rate is discontinuous, we can predict the critical strain rate

$$\dot{\varepsilon}_{r\theta}^{c} = \frac{1}{2\eta} \left[1 - \frac{\tau_Y}{\sqrt{2}|\tau_{r\theta}(r_c)|} \frac{1}{\left(1 + \frac{\lambda^2}{\eta^2}\tau_{r\theta}(r_c)^2\right)^{1/2}} \right] \tau_{r\theta}(r_c).$$

All the presented computations have been made again,

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and most figures are unchanged, except Figures 7, 8(b), and 9(b), whose new versions are shown in the following page.

Modified Appendix B

[...] We write the constitutive equation with $\frac{\partial}{\partial t} = 0$. We have:

– When $r > r_c$: the plasticity term is zero, so (A.1c) leads to $2\lambda \dot{\epsilon}_{r\theta} \tau_{r\theta} = 0$, and $\dot{\epsilon}_{r\theta} = 0$ as $\tau_{r\theta} \neq 0$; in addition, we have v = 0 because of boundary conditions. However, (A.1a) and (A.1b) are then equivalent to 0 = 0, and the normal stress components are not determined by the stationary equations only. In the transient problem, their values are determined by the initial conditions. Finally, as v = 0, (A.2b) yields $\tau_{r\theta} = C/r^2$, where C is a constant.

– When $r < r_c$: (A.1a, A.1b) lead to

$$\left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|}\right) \tau_{rr} = 0,$$

$$-2\lambda \dot{\epsilon}_{r\theta} \tau_{rr} + \left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|}\right) \tau_{r\theta} = 2\eta \dot{\epsilon}_{r\theta},$$

$$-4\lambda \dot{\epsilon}_{r\theta} \tau_{r\theta} + \left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d|}\right) \tau_{\theta\theta} = 0.$$

We denote with a^- (respectively, a^+) the quantities evaluated in $r = r_c^-$ (respectively in $r = r_c^+$); v and $\tau_{r\theta}$ are continuous, thus $v^- = v^+ = 0$, $\tau_{r\theta}^- = \tau_{r\theta}^+ = \tau_{r\theta}(r_c)$ and we

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have

$$\left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d^-|}\right) \tau_{rr}^- = 0,$$

$$-2\lambda \dot{\epsilon}_{r\theta}^- \tau_{rr}^- + \left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d^-|}\right) \tau_{r\theta}(r_c) = 2\eta \dot{\epsilon}_{r\theta}^-,$$

$$-4\lambda \dot{\epsilon}_{r\theta}^- \tau_{r\theta}(r_c) + \left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d^-|}\right) \tau_{\theta\theta}^- = 0.$$

If $1 - \frac{\tau_Y}{|\tau_d^-|} = 0$, we find $\dot{\epsilon}_{r\theta}^- = 0 = \dot{\epsilon}_{r\theta}^+$: there is no discontinuity.

If
$$1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d^-|} \neq 0$$
, we find
 $\tau_{rr}^- = 0$,
 $\tau_{\theta\theta}^- = 2\frac{\lambda}{\eta}\tau_{r\theta}(r_c)^2$,
 $\dot{\epsilon}_{r\theta}^- = \frac{1}{2\eta}\left(1 - \frac{\tau_Y}{|\boldsymbol{\tau}_d^-|}\right)\tau_{r\theta}(r_c)$,

with now

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$$|\boldsymbol{\tau}_d^-| = \left(2\tau_{r\theta}(r_c)^2 + 2\frac{\lambda^2}{\eta^2}\tau_{r\theta}(r_c)^4\right)^{1/2}.$$

As $\dot{\epsilon}_{r\theta}^{-} \neq \dot{\epsilon}_{r\theta}^{+}$, the strain rate is discontinuous at $r = r_c$ and we can define a critical strain rate

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$$\dot{\varepsilon}_{r\theta}^{c} = \frac{1}{2\eta} \left[1 - \frac{\tau_Y}{\sqrt{2}|\tau_{r\theta}(r_c)|} \frac{1}{\left(1 + \frac{\lambda^2}{\eta^2}\tau_{r\theta}(r_c)^2\right)^{1/2}} \right] \tau_{r\theta}(r_c).$$



Fig. 7. (Colour online) Transient case: $|\varepsilon_d^{(e)}|$ versus t for r from $r = r_1$ to r_8 . Dashed green lines: former computations; solid red lines: present computations.



Fig. 8. (Colour online) Stationary case: (b) Shear strain rate $\dot{\varepsilon}_{r\theta}$ versus r. There is no experimental data available for the comparison. Dashed green lines: former computations; solid red lines: present computations.



Fig. 9. (Colour online) Stationary case: (b) Difference of normal components. $-\left(\varepsilon_{rr}^{(e)} - \varepsilon_{\theta\theta}^{(e)}\right)$ versus r. Dashed green lines: former computations; solid red lines: present computations; •: experimental data.

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